ABSTRACT OF THE DISCLOSURE

A duplex pipe (10) is cut with a cutting tool (30), for cutting connecting ribs (13) from the end face of the duplex pipe (10) which is held with an outer pipe (11) chucked (rib cutting step). The duplex pipe (10) is cut from the end face of the duplex pipe (10) up to the portion thereof corresponding to the exposed length of the inner pipe (12) to thereby form a slit (21) in the outer pipe (11) and connecting ribs (13) (slit forming step). The cutting tool (30) has a guide hole (31) into which the inner pipe (12) can be inserted while guiding the inner pipe outer peripheral surface (12a), a cutting device (32) for cutting the connecting ribs (13), and a guide pin (33) which can be inserted into the inner pipe (12) while guiding the inner pipe inner peripheral surface (12b).